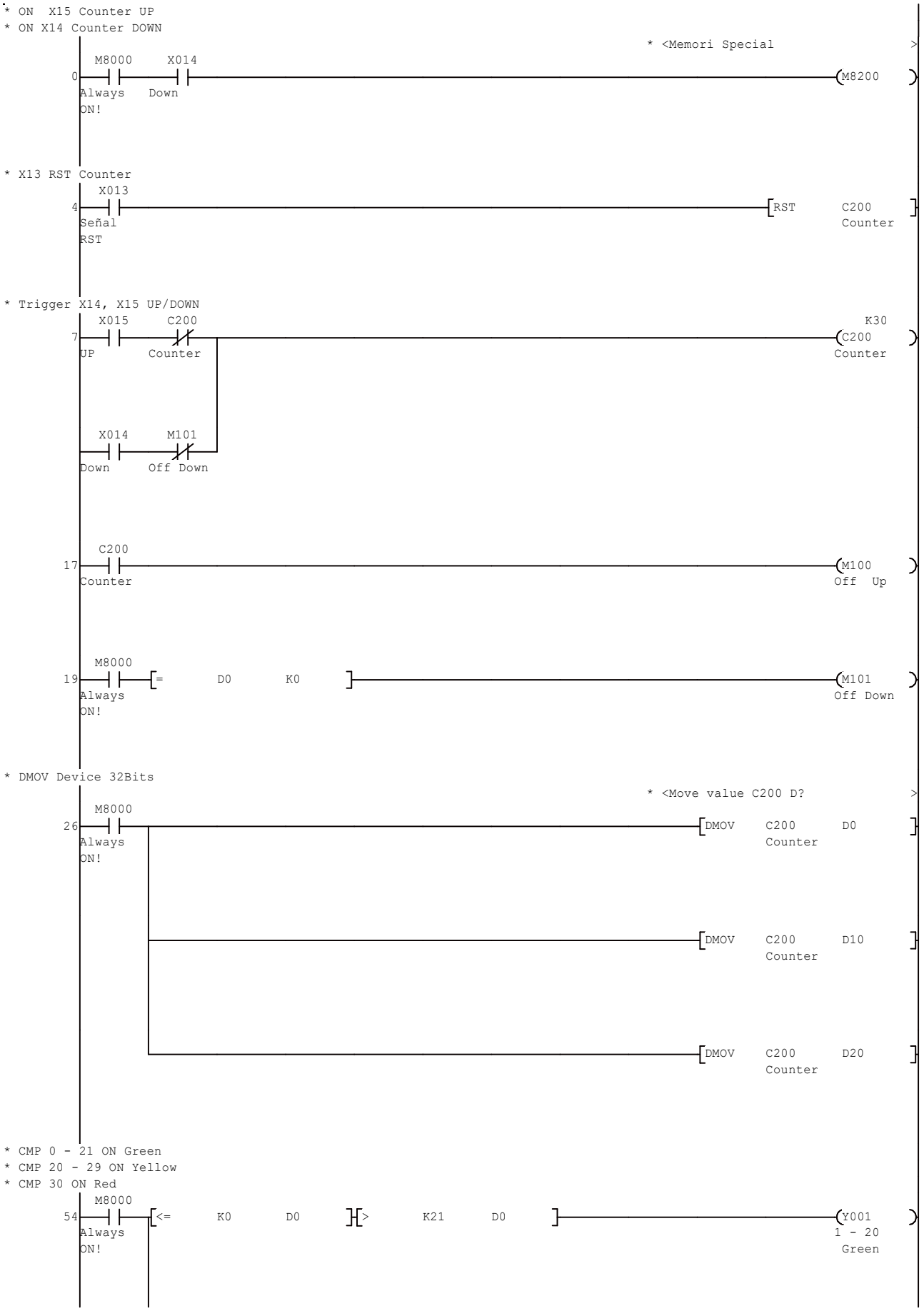
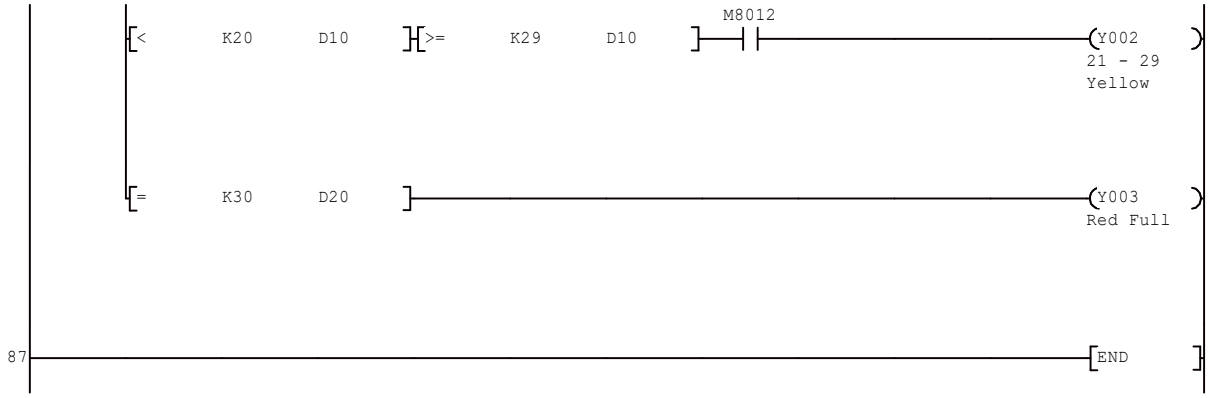

* ON X15 Counter UP
* ON X14 Counter DOWN
* <Memori Special >
0
M8000
Always ON!
X014
Down
M8200
* X13 RST Counter
4
X013
Señal RST
RST
C200
Counter
* Trigger X14, X15 UP/DOWN
7
X015
UP
C200
Counter
K30
C200
Counter
X014
Down
M101
Off Down
17
C200
Counter
M100
Off Up
19
M8000
Always ON!
=
D0
K0
M101
Off Down
* DMOV Device 32Bits
* <Move value C200 D? >
26
M8000
Always ON!
DMOV
C200
Counter
D0
DMOV
C200
Counter
D10
DMOV
C200
Counter
D20
* CMP 0 - 21 ON Green
* CMP 20 - 29 ON Yellow
* CMP 30 ON Red
54
M8000
Always ON!
<=
K0
D0
>
K21
D0
Y001
1 - 20
Green


M8012
< K20 D10
>= K29 D10
Y002
21 - 29
Yellow
= K30 D20
Y003
Red Full
87
END